

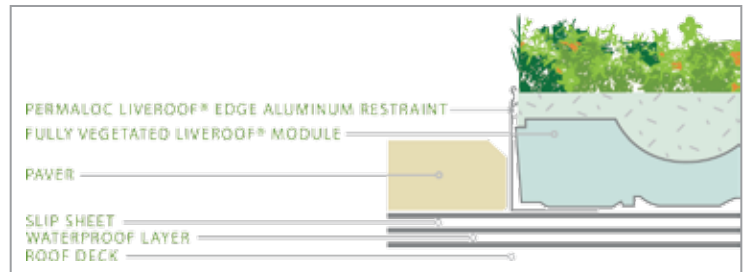
“Green Roof Expands Our Sustainability Commitment” The renovation of One Haworth Center demonstrates a significant milestone on our journey to sustainability. The facility utilizes a broad array of sustainable materials and technology, highlighted by a 45,000-square-foot modular green roof. This is one of the largest modular green roof installations in North America, and clearly demonstrates how we leverage sustainable business practices for the benefit of the environment, our business, and our members.



LiveRoof® modules are installed with fully-grown plantings.

One Haworth Center's 45,000-square-foot green roof integrates purposefully with the surrounding site.

Beautiful Solution Green roofs in general reduce roof surface temperatures and enhance energy conservation. While conventional green roofs (cultivated on site) require complex, labor-intensive installation, and take several years to mature to full growth and bloom, LiveRoof eliminates the complexity and delay through a system of roofing modules that are pre-planted and farmed off site. The 22,500 LiveRoof modules, complete with mature plants, are set in place on One Haworth Center's waterproof roof deck, forming an 'instant' green roof. The plantings, a total of 11 distinct species of Sedum, provide year-round vegetation and continuous bloom throughout the growing season, helping to reclaim the watershed, air, habitat, and beauty of One Haworth Center's natural surroundings.



Modular green roof isolates the soil habitat from roof deck.

Innovation, Inspiration, and High Performance The design and performance of our green roof is a major contributor to the achievement of One Haworth Center's LEED NC-Gold rating. It also offers a more cohesive way to integrate the building with the surrounding site, dramatically reducing storm water run-off and providing a low fire hazard habitat for insects and birds. In terms of performance, our modular green roof offers superior insulation to reduce HVAC costs throughout the year. We also anticipate the life of the roof barrier will be extended; the soil and plants protect the underlying roof from damaging UV light and weathering, while the insulating properties reduce thermal expansion and contraction. Finally, and most importantly, the green roof enables us to provide our members with a truly great space, a workplace that inspires collaboration, creativity, and productivity by providing natural views and direct access to natural elements.

One Fact – The 22,500 roof modules were manufactured from plastics containing recycled content, including material reused from Haworth products and molding processes.